

Test Sequence

Suction Unit – ISO 10079-1 (v1.0)

Template	Suction Unit – ISO 10079-1
Version	1.0
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Created By	Seed

Test Steps

#	Step / Instruction	Type	Limits	Unit	Actual / Pass
1	Maximum Vacuum Measure peak vacuum at MAX setting, with canister/ filter fitted. Ref: ISO 10079-1 §6.2	Measurement	-60 kPa ±10	kPa	_____
2	Free Air Flow Measure free flow at MAX. Ref: ISO 10079-1 §6.3	Measurement	20 L/min ±5	L/min	_____
3	Occlusion Alarm Response Fully occlude patient line; verify alarm within specified time. Ref: ISO 10079-1 §6.5	Yes/No Check	-	-	_____